



PPT VISION



IMPACT T-Series™

T-Series™ Right Angle Camera
QuickStart Guide

PPT Publication # 843-0128 (Rev C)



About this guide

Thank you for using PPT VISION's IMPACT T-Series camera. This guide provides diagrams and a brief overview to help you get started with your new system. This manual covers the right angle line of T-Series cameras. Sections that apply to a specific T-Series model number are indicated. For more detailed instructions, please refer to the Inspection Builder Reference Guide and the IMPACT T-Series Hardware Guide. Please note any cautions and warnings in these manuals.

- Step 1: Unpack and check all the equipment.
- Step 2: Mount the camera (see page 4).
- Step 3: Connect the Ethernet cable to the camera and the client computer (see page 3).
- Step 4: Wire AC power to the power supply and wire the power supply to the vision device power connector (see page 4).
- Step 5: Connect the power connector to the vision device. The power light should turn on.
- Step 6: Configure the client IP address and install Inspection Builder (see page 2).
- Step 7: Change the camera and client IP addresses and/or masks, if necessary (see page 2).
- Step 8: Connect the I/O cable to the camera and other devices (see page 3).

Unpacking the T-Series camera

Extreme temperature precautions: If your system arrives in very cold or hot weather, allow all the equipment to reach room temperature before plugging it in. Exposing cold equipment to a warm room can cause condensation. If condensation forms, wait for the equipment to dry completely before plugging it in.

Check the shipping cartons for wrinkled or damaged corners, holes through the cardboard, or other signs of rough handling or abuse. Carefully remove the IMPACT T-Series camera, cabling, and accessories from the shipping package. Place the equipment on a table and inspect each item. Save all packing materials so you can repack the system in case you need to move or ship it.

Camera Operating Specifications

Dimensions	5.0 L x 3.0 W x 2.54 H (inches) 126.4 x 76.2 x 64.53 (mm)
Weight	1.35 lb. (620 grams)
Input Power	+24 VDC(+/- 20%) .50 A (min.)
Temperature	-5 to +45 C (+23 to +113 F)
Humidity	20% to 80% (non-condensing)
Optical Characteristics	See page 2

An optional power supply is available for the T-Series camera. If you provide your own, it must be a Listed power supply for the United States and Canada, or a power supply that meets the requirements for use where either IEC 60950 or EN60950 is applicable. It must provide the required input power within the operating specifications listed above.

System Precautions

Follow all warnings and instructions in this guide and in other user manuals shipped with your hardware components.

To avoid damage to your system and its components, never plug or unplug a cable when the power is on. Always disconnect the power supply before making any cable changes.

Never use the system if a power cable has been damaged. Do not allow anything to rest on a power cable. Keep cables away from traffic.

The camera should be firmly mounted to a solid surface to insure sufficient heat transfer away from the camera case. Use the provided bracket or the mounting holes in the case bottom.

Do not expose any part of your system to moisture, rain, or snow, and do not use it near water.

To avoid injury, never open the camera case. Opening the case or removing the tamper-proof sticker will void the product warranty.

Warning: There are no user-serviceable parts inside the IMPACT T-Series camera. To avoid electrical shock, never open the case.

Avertissement: Il n'y a aucune partie utilisateur-utile à l'intérieur de l'appareil-photo T-Série d'IMPACT. Pour éviter le choc électrique, n'ouvrez jamais la valise.

Installing IMPACT Inspection Builder

A client computer is required to install IMPACT software and configure the vision device. Refer to the IMPACT Hardware Guide for client system requirements.

1. Some anti-virus software can interfere with installation. Please turn off automatic anti-virus checking during the install.
2. You must have administrator privileges to install IMPACT software on Windows XP and Vista.
3. To be able to communicate, the client and device's IP addresses for the local area connection must be configured. The vision device is shipped with a default IP address of 192.168.0.128 and a default mask of 255.255.255.0. If you need to change the devices' IP address or mask, do so before installation.
4. Insert the IMPACT software installation CD in the client computer's drive and follow the on-screen instructions.

Changing the device IP Address

1. Connect an Ethernet cable from the client computer to the vision device's Ethernet connector.
2. Start IMPACT VPM, select the desired device in the device list and click Edit IP Address.
3. Enter the desired IP address and IP mask. Leave the Gateway unchanged. Click OK.
4. When the Reboot Warning is displayed, click OK.
5. You may need to change the client computer's IP mask and address so the device and client can communicate. See the instructions below.

Changing the client IP Address

Windows Vista


1. In the Start Menu, select Network, then click Network and Sharing Center.
2. For the Local Area Connection, click View Status.
3. Click Internet Protocol Version 4 in the list, then click Properties.
4. On the Alternate Configuration tab, select User Configured.
5. Enter the IP address 192.168.0.1 and the Subnet Mask 255.255.255.0.
6. Click OK to close all the open dialog windows.

Windows XP

1. In the Start menu, right click on My Network Places and select Properties.
2. Right click Local Area Connections and select Properties.
3. On the General tab, select Internet Protocol (TCP/IP) and click Properties.
4. On the Alternate Configuration tab, select User Configured.
5. Enter the IP Address 192.168.0.1 and the Subnet Mask 255.255.255.0.
6. Click OK to close all the open dialog windows.

Serial Cable Layout

Pin	Signal Name	Pin	Signal Name
1	NC	4	Signal Ground (GND)
2	Transmit Data (TxD)	5	Received Data (RxD)
3	NC	6	NC


6-position modular connector (RJ11)
Wire Side

An optional T-Series to PC serial cable is available (PPT Part # 431-0549-xx)

Resetting the vision device

To reset the vision device, insert the tip of an unfolded paper clip (or similar object without a sharp tip), inside the hole on the rear panel below the power plug (see page 3). Gently press the reset button. Vision programs and data are retained, but the device is put off-line after the reset.

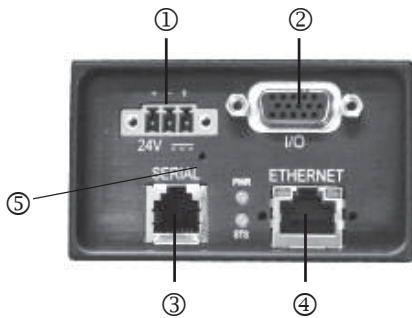
Optical Characteristics

Cameras in the T-series have different optical and speed characteristics, depending on the model configuration. Contact PPT VISION or a distributor for a full list of cameras and their capabilities.

NOTE: IMPACT software Release 8.1.7 or later is required to program the T3x-RA cameras.
IMPACT software Release 8.4.0 or later is required to program Output 3.
fps = frames per sec.

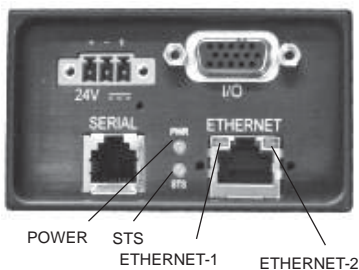
T30-RA: 60 fps; 640 x 480 pixels; 1/3" CCD
T33-RA: 60 fps; 640 x 480 pixels; color imager; 1/3" CCD
T34-RA: 16 fps; 1024 x 768 pixels; color imager; 1/3" CCD
T35-RA: 16 fps; 1024 x 768 pixels; 1/3" CCD
T37-RA: 12 fps; 1600 x 1200 pixels; 1/1.8" CCD
T38-RA: 12 fps; 1600 x 1200 pixels; color imager; 1/1.8" CCD

Connection Points



- ① **Power supply** - See Power Supply Cable Layout
- ② **I/O**- Use optional cable (PPT Part # 606-0568-xx) and terminal block (PPT Part # 248-0136). Do not use a standard VGA video cable.
- ③ **Serial port** – Use optional serial cable PPT Part # 431-0549-xx or a 6-wire modular connector (RJ-11) with 4-wire cable to connect to another device (e.g. terminal, PLC, motion controller, data recorder). This may require “null modem” wiring. See Serial Cable Layout.
- ④ **Client computer or network** – Use only Cat5e or better Ethernet Cable (PPT Part # 606-0457-x). A crossover cable is not required.
- ⑤ **Reset Button**

Camera Status Lights



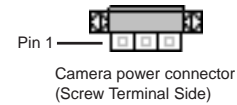
Name	LED State
Power	When 24 VDC power is on, LED is on
STS	<u>Camera Offline</u> LED is off LED blinks during flash memory access <u>Camera Online</u> LED is on LED blinks during image and flash memory access
ETHERNET-1	On when ETHERNET link is established
ETHERNET-2	Blinks during data transmission

Strobe Output

Strobe output signals are provided on the camera I/O connector. Pins 3 and 4 provide optically isolated, current-mode signals of 300 mA maximum continuous DC current at 20° C (68° F) – derated at higher temperatures.

Power Supply Cable Layout

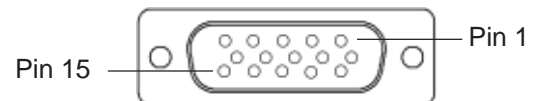
Pin	Signal Name
1	24 VDC Power Supply Plus
2	24 VDC Power Supply Minus
3	Power Supply Circuit Ground



Input/Output Cable Layout

Pin and Block Terminal Number	Signal Name	Pin and Block Terminal Number	Signal Name
1 2	Trigger In + Trigger In -	10	Do Not Use
3 4	Strobe Output + Strobe Output -	11 12	Input 2 and Event Input + Input 2 and Event Input -
5	Output 3 +	13 14	Output 2 + Output 2 -
6 7	Input 1 and Shift Event + Input 1 and Shift Event -	15	Output 3 -
8 9	Output 1 + Output 1 -		

Do not use a standard VGA video cable for I/O



J1 (15 Pin "D" Hi-Density Male)
AMP Part # 748364-1
PPT Part # 244-0158
(Solder Side)

Device Output Characteristics

Supply Voltage	Turn-on Time	On Current (max)	Off Current (max)	Turn On Delay
26 VDC	250 uS	300 mA	100 uA	50 uS (24 Vdc into 1K-ohm resistive load)

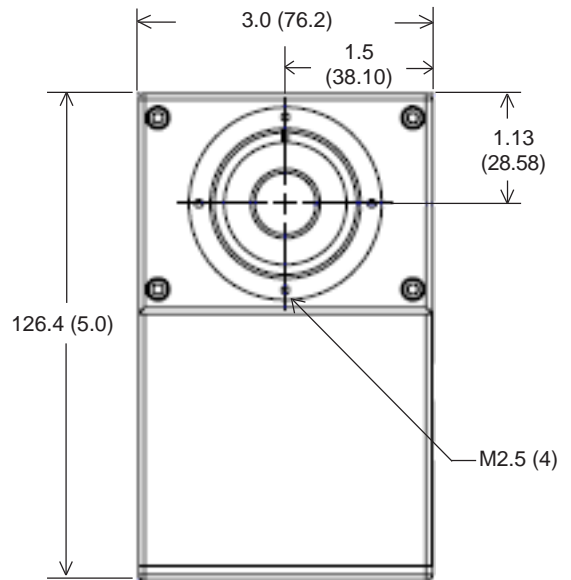
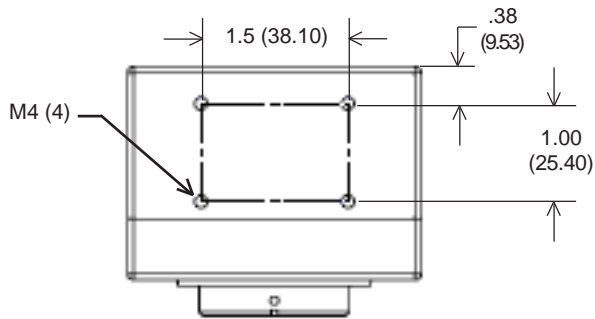
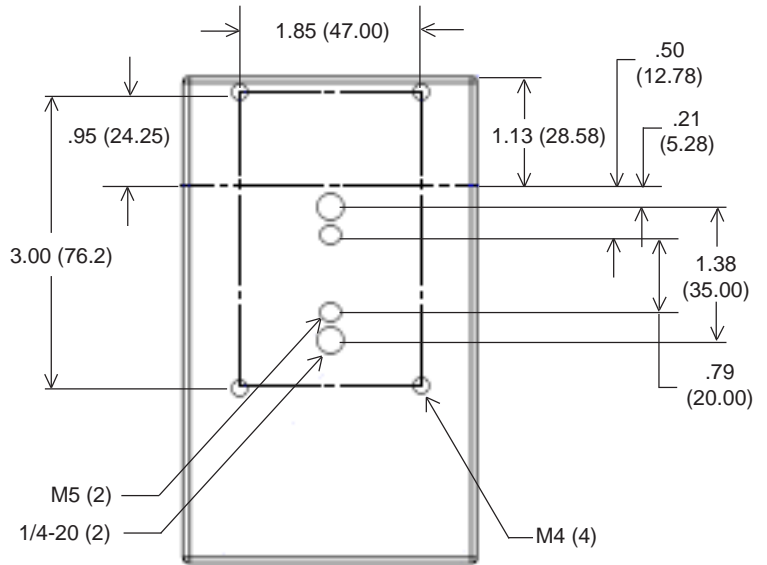
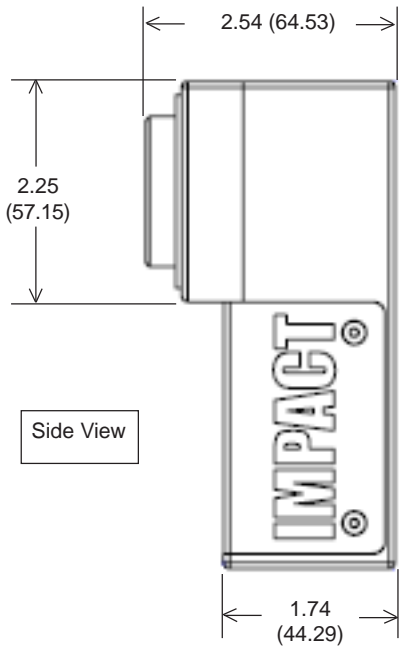
Device Input Characteristics

Input Current (nominal)	Input Voltage	On Voltage	On Delay	Min On Current	Turn Off Voltage	Turn Off Delay	Max Off Current
3.75 mA @ 12Vdc 5 Ma @ 24 Vdc	0-26 Vdc	>2.8 Vdc	10 uS	2.5 mA	<1.5 Vdc	50 uS	500 uA

Mounting the IMPACT T-Series Right Angle Camera

The T-Series camera should be fastened to a flat, stable, solid surface for maximum camera heat transfer.
Here are the mounting dimensions.

UNITS: inch (mm)



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